
TYPE	Two component acid curing lacquer.
USE	For all types of wood and fibreboards. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Fast drying. Good filling properties. Good surface resistance. No aromatics. Low formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	30-35 units Gardner
Viscosity	65-75 s, DIN-cup 6. Thixotropic.
Density	1.21 kg/l
Solids	65 % by weight 51 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Colour range	White and special colours tinted in WEDEMIX.
Mixing ratio	8.5 by weight HARDENER 1399-12 12 by volume
Pot life	24 hours
System	Priming with acid curing primer, UV-sealer, or TEKNOCOAT AQUA PRIMER 1866-0X. Highest recommended amount applied 300 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional-, high-pressure-, automatic- and electrostatic spraying and curtain coating.									
Drying time	<table><thead><tr><th></th><th><u>20 °C</u></th><th><u>50 °C</u></th></tr></thead><tbody><tr><td>Sanding</td><td>1 h</td><td>30-60 min</td></tr><tr><td>Stacking</td><td>12 h</td><td>4-6 h</td></tr></tbody></table>		<u>20 °C</u>	<u>50 °C</u>	Sanding	1 h	30-60 min	Stacking	12 h	4-6 h
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Stacking	12 h	4-6 h								
Thinner	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOOLV 1135-81.									
Cleaning	TEKNOSOLV 1135-93 and for electrostatic cleaning TEKNOOLV 1135-80.									

HEALTH AND SAFETY	See Safety Data Sheet.
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